



Dart Aerospace Ltd.
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648.4707

Job Sheet 192592



Part No: 648.4707

Job Qty: 1 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/28/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 14875

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/15/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		DAS 28 7-89
120	QC 4	1 pcs	4/15/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		JRB
							QC 4 - 9		
							QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/15/19		0.00	0.00	Packaging 3 - 1 - B4B		JRB
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		



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Container No: S170977



Part: 648.4707

Job No: 192592

Serial No/Batch: S170977

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 04/09/19

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					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	4/15/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	APR 11 2019
140	QC 21 - FG	1 pcs	4/15/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	APR 11 2019

DAS
70
9-89

Part Op 110 - (Small Fab) Pack, bag and label
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

009006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	3 1 Ea (1 ea)	110-Small Fab - 1	5027241.
188-FPSS-832-3/8	Set Screw	3 1 Ea (1 ea)	110-Small Fab - 1	5027242.
188-FSCS-1032-5/8	Set Screw	12 4 Ea (4 ea)	110-Small Fab - 1	5168927.
600.1319	Up Decal	3 1 pcs (1 ea)	110-Small Fab - 1	5037066.
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	18 6 ft (6 ea)	110-Small Fab - 1	5159114.
SWA3-400	Button Head Screw	6 2 pcs (2 ea)	110-Small Fab - 1	5170702.
SWA3-600	O-Ring	3 1 pcs (1 ea)	110-Small Fab - 1	5170462.
SWA3-700	9529K15 Bearing Balls - 1/4"	96 32 Ea (32 ea)	110-Small Fab - 1	5151944.
SWA6A-1900	1/4" Female Spade Connector	18 6 Ea (6 ea)	110-Small Fab - 1	5084009.
SWA6A-2000	1/8" Female Spade Connector	12 4 Ea (4 ea)	110-Small Fab - 1	5097727.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	1	119	0
	188-FPSS-832-3/8	1	33	0
	188-FSCS-1032-5/8	4	78	0
	600.1319	1	67	0
	EL314-SJTOW	6	718	0
	SWA3-400	2	4	0
	SWA3-600	1	5	0
	SWA3-700	32	357	0
	SWA6A-1900	6	225	0
	SWA6A-2000	4	687	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					